



HXS 260 Unmixed Two Color Injection Molding Machine

Parameter

| Model: HXS 260 Unmixed Two Color Injection Molding Machine | | | | | | | | |
|--|----------------------------------|-----------------|-----------|------|-----|------|------|-------|
| Technical Parameter Table | | | A&A | A&B | A&C | B&A | B&B | B & C |
| Injection Unit | Screw Diameter | mm | 32 | 35 | 38 | 32 | 35 | 38 |
| | Screw L/D Ratio | L/D | 23.7 | 21.7 | 20 | 23.7 | 21.7 | 20 |
| | Injection Capacity (Theoretical) | cm ³ | 133 | 164 | 187 | 133 | 164 | 187 |
| | Injection Weight(Ps) | g | 120 | 150 | 170 | 120 | 150 | 170 |
| | | OZ | 4.2 | 5.2 | 5.9 | 4.2 | 5.2 | 5.9 |
| | Injection Pressure | MPa | 271 | 227 | 192 | 271 | 227 | 192 |
| | Injection Rate | g/s | 58 | 70 | 82 | 58 | 70 | 82 |
| | Plasticizing Capacity | g/s | 10 | 12 | 15 | 10 | 12 | 15 |
| Screw Speed | rpm | 220 | | | 220 | | | |
| Clamping Unit | Clamp Force | KN | 2600 | | | | | |
| | Open Stroke | mm | 470 | | | | | |
| | Max. Mould Height | mm | 500 | | | | | |
| | Min. Mould Height | mm | 180 | | | | | |
| | Space Between | mm | 460 × 800 | | | | | |

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| | | | |
|--------|-------------------------------|-----|--------------------|
| | Tie-Bars (W x H) | | |
| | Ejector Force | KN | 33 |
| | Ejector Stroke | mm | 150 |
| | Ejector Number | n | 1*2 |
| | Wheel Diameter | mm | 763 |
| Others | Pump Pressure | MPa | 16 |
| | Motor Power | KW | 22 |
| | Heating Power | KW | 6.9 |
| | Machine Dimension (L x W x H) | m | 5.55 x 1.75 x 2.00 |
| | Machine Weight | t | 9 |

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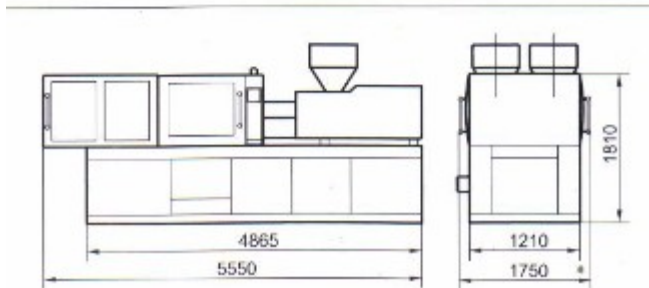
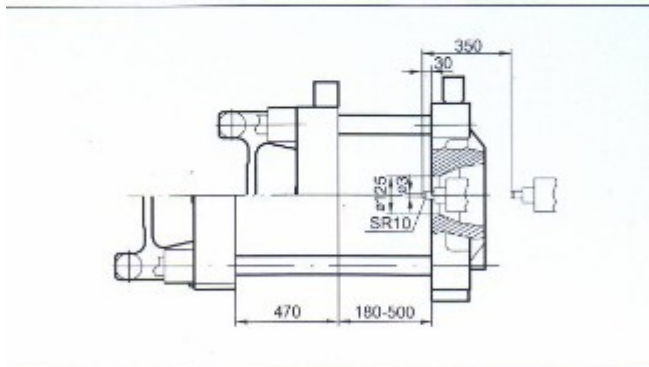
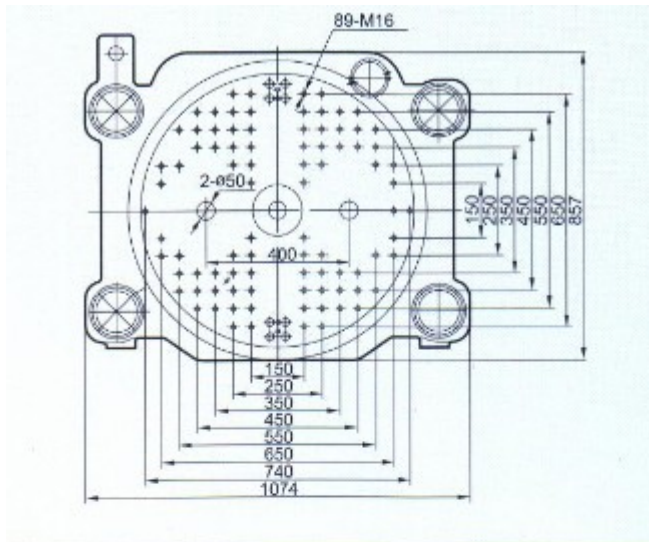
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Mold Plate Dimension



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